

SEDE

Via Martelli, 26 - 40138 **Bologna**
Tel. (051) 534015 - Fax. (051) 530085

CERTI.CER.

LABORATORIO DI ZONA

Via Valle d'Aosta, 1 - 41049 **Sassuolo**
Tel. e Fax. (0536) 802154

Part. IVA 0094778-0375

Bologna, 06/04/2010

Messrs

SICIS S.r.l.

VIA CANALA 75/79
48100 RAVENNA RA

TEST LABORATORY

TEST REPORT Nr. 147/10/S

(translation of test report Nr. 146/10/S of 06/04/2010)

Requested by:	SICIS S.r.l. VIA CANALA 75/79 48100 RAVENNA RA
On (date):	18/03/2010
For the sample marked:	"Natural Collection"

The results reported relate only to the samples tested.

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D.P.R. 10-4-1978 n 806
(G.U. 20-12-1978 n 353)

Laboratorio autorizzato ad effettuare il
servizio di rilevamento dell'inquinamento
atmosferico.
Decreto MINISTERO SANITÀ 10-8-1974
(G.U. 14-9-1974 n 240)

Laboratorio iscritto nell'albo dei "Laboratori Esterni
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Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n 183)

Membro ASTM
American Society for
Testing and Materials

DESCRIPTION OF THE SAMPLE:

Mosaic tiles of size 1.5 x 1.5 x 0.3 cm assembled in sheets of size 29.5 x 29.5 cm, marked: "Natural Collection"

MANUFACTURER:

SAMPLING DETAILS:

- Where: -----
- Date: -----
- By whom: CUSTOMER
- How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 22/03/2010

TEST PERFORMED IN THE BOLOGNA LABORATORY:

	Date of starting	Date of ending
<input checked="" type="checkbox"/> ISO 10545 -8: 2000 Determination of linear thermal expansion	29/03/2010	02/04/2010

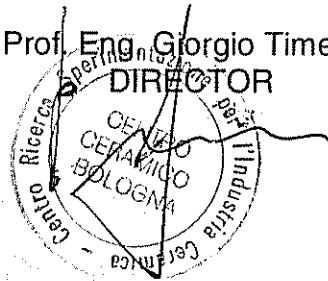
UNI EN ISO 10545 – 8: 2000 - Determination of linear thermal expansion



Coefficient of linear thermal expansion
from 27°C to 100 °C ($10^{-6} \text{ }^\circ\text{C}^{-1}$):

10.1	10.4
------	------

Prof. Eng. Giorgio Timellini
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Part. IVA 0094778-0375

Bologna, 21/04/10

Spett.le
SICIS S.r.l.
Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3599/10

(traslation of test report Nr. 3584/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n 183)

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American Society for
Testing and Materials.

DESCRIPTION OF THE SAMPLE:

Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm
 assembled on sheets 29.5 x 29.5 x 0.32 cm marked
 "Collezione NATURAL".

MANUFACTURER: SICIS S.r.l.

SAMPLING DETAILS:

- Where: -----
 - Date: -----
 - By whom: CUSTOMER
 - How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 22/03/10

TEST PERFORMED:

	Date of starting	Date of ending
<input checked="" type="checkbox"/> EN ISO 10545 - 3 : 1997 Determination of water absorption, apparent porosity, apparent relative density and bulk density	26/03/10	31/03/10

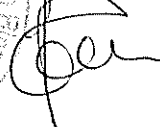
EN ISO 10545-3 : 1997- Determination of water absorption, apparent porosity, apparent relative density and bulk density**6.1 - BOILING METHOD**

Water absorption (%) of each specimen:

Sample	1	2	3	4	5
E(b)	0.29	0.93	0.14	0.28	0.41

E(b) Average (%):

0.41

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Bologna, 21/04/10

Spett.le
SICIS S.r.l.
Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3600/10

(traslation of test report Nr. 3585/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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(G U 6-7-1983 n 183)

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DESCRIPTION OF THE SAMPLE:

Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm
 assembled on sheets 29.5 x 29.5 x 0.32 cm marked
 "Collezione NATURAL".

MANUFACTURER: SICIS S.r.l.

SAMPLING DETAILS:

- Where: -----
 - Date: -----
 - By whom: CUSTOMER
 - How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 22/03/10

TEST PERFORMED:

		Date of starting	Date of ending
<input checked="" type="checkbox"/>	EN ISO 10545 Determination of resistance to deep abrasion - 6 : 1997 - Unglazed tiles	02/04/10	02/04/10

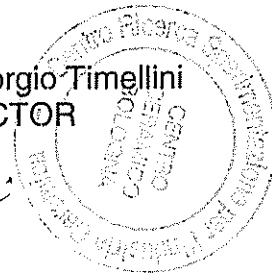
**EN ISO 10545 - 6 : 1997 - Determination of resistance to deep abrasion -
Unglazed tiles**

	1A	1B	2A	2B	3A	3B	4A	4B	5A	5B
l, chord length (mm)	34.5	34.0	34.5	33.5	34.5	35.5	35.0	36.5	34.5	34.0
V, abraded volume (mm ³)	345	330	345	316	345	376	361	409	345	330

Average volume, Vm: 350



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Bologna, 21/04/10

Spett.le
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48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3601/10

(traslation of test report Nr. 3586/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n 183)

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DESCRIPTION OF THE SAMPLE: Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm assembled on sheets 29.5 x 29.5 x 0.32 cm marked "Collezione NATURAL".	
MANUFACTURER: SICIS S.r.l.	
SAMPLING DETAILS: - Where: ----- - Date: ----- - By whom: CUSTOMER - How (methods): -----	
DATE OF RECEIVAL IN LABORATORY:	22/03/10

TEST PERFORMED:

		Date of starting	Date of ending
<input checked="" type="checkbox"/>	ISO 10545 – Determination of resistance to surface abrasion - 7 : 1998 Glazed tiles	26/03/10	31/03/10

**ISO 10545 – 7 :1998 - Determination of resistance to surface abrasion -
Glazed tiles**

ABRASION STAGE: PEI, failure visible at (rev.):

> 12000

Test solutions	RESISTANCE CLASS (ISO 10545-14)				
	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5
Stains					
Chrome green in light oil	5	5	5	5	5
Iodine (alcoholic solution 13g/l)	5	5	5	5	5
Olive oil (def. Olive Oil Agreement - 1979)	5	5	5	5	5

CLASSIFICATION: Abrasion class:

5

Stain resistance class - References

- Resistance class 1: Stain not removed.
- Resistance class 2: Stain removed by dipping in a suitable solvent for 24 hours.
- Resistance class 3: Stain removed by mechanical cleaning and strong cleansing agent.
- Resistance class 4: Stain removed by manual cleaning with weak cleansing agent.
- Resistance class 5: Stain removed by means of hot current water for 5 min.

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Part. IVA 0094778-0375

Bologna, 21/04/10

Spett.le
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Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3603/10

(traslation of test report Nr. 3588/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n 183)

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DESCRIPTION OF THE SAMPLE: Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm assembled on sheets 29.5 x 29.5 x 0.32 cm marked "Collezione NATURAL".	
MANUFACTURER: SICIS S.r.l.	
SAMPLING DETAILS: - Where: ----- - Date: ----- - By whom: CUSTOMER - How (methods): -----	
DATE OF RECEIVAL IN LABORATORY:	22/03/10

TEST PERFORMED:

	Date of starting	Date of ending
<input checked="" type="checkbox"/> EN ISO 10545 Determination of frost resistance - 12:1997	26/03/10	16/04/10

EN ISO 10545 – 12:1997 - Determination of frost resistance.

Number of specimens:

190

Water content before the freeze-thaw test:

0.41

Water content after the freeze-thaw test:

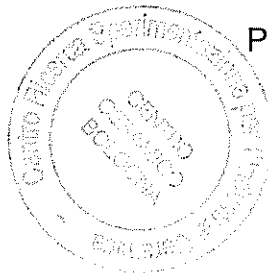
0.43

Description of defects before the test:

Damages or proper surface and the edges of tesseras after the freeze-thaw test:

Number of damaged tesseras after 100 cycles from -5° C to +5° C:

0



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Part. IVA 0094778-0375

Bologna, 21/04/10

Spett.le
SICIS S.r.l.
Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3604/10

(traslation of test report Nr. 3589/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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(G.U. 6-7-1983 n 183)

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American Society for
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DESCRIPTION OF THE SAMPLE:

Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm
 assembled on sheets 29.5 x 29.5 x 0.32 cm marked
 "Collezione NATURAL".

MANUFACTURER: SICIS S.r.l.

SAMPLING DETAILS:

- Where: -----
 - Date: -----
 - By whom: CUSTOMER
 - How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 22/03/10

TEST PERFORMED:

		Date of starting	Date of ending
<input checked="" type="checkbox"/>	EN ISO 10545 – Determination of chemical resistance 13 : 1997 Glazed tiles	02/04/10	08/04/10

**EN ISO 10545 - 13 § 8 : 1997- Determination of chemical resistance -
Glazed tiles**

Test solution used	RESISTANCE CLASS OF 5 SAMPLES				
Household Chemicals: Ammonium Chloride 100 g/l	GA	GA	GA	GA	GA
Swimming pool salts: Sodium hypochlorite 20 mg/l	GA	GA	GA	GA	GA
Acids: Hydrochloric acid 3 % V/V Citric acid 100 g/l	GLA GLA	GLA GLA	GLA GLA	GLA GLA	GLA GLA
Alkali: Potassium Hydroxide 30 g/l	GLA	GLA	GLA	GLA	GLA
Acids: Hydrochloric acid 18 % V/V Lactic acid 5 % V/V	GHA GHA	GHA GHA	GHA GHA	GHA GHA	GHA GHA
Alkali: Potassium Hydroxide 100 g/l	GHA	GHA	GHA	GHA	GHA

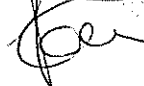
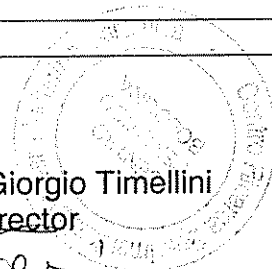
Pencil test and/or reflection test applicable:

NO

CLASSIFICATION	
U = Unglazed tiles	
G = Glazed tiles	
L = Low concentration chemicals	
H = High concentration chemicals	
Pencil test and/or reflection test applicable:	
Class A	no visible effect
Class B	definitive change in appearance
Class C	partial or complete loss of the surface
Pencil test and/or reflection test not applicable:	
Class A (V)	no visible effect
Class B (V)	definitive change in appearance
Class C (V)	partial or complete loss of the surface



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Via Valle d'Aosta, 1 - 41049 Sassuolo
Tel. e Fax (0536) 802154

Part. IVA 0094778-0375

Bologna, 21/04/10

TEST LABORATORY

TEST REPORT Nr. 3605/10

(traslation of test report Nr. 3590/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala, 75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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(G U 6-7-1983 n 183)

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American Society for
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DESCRIPTION OF THE SAMPLE: Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm assembled on sheets 29.5 x 29.5 x 0.32 cm marked "Collezione NATURAL".	
MANUFACTURER: SICIS S.r.l.	
SAMPLING DETAILS: - Where: ----- - Date: ----- - By whom: CUSTOMER - How (methods): -----	
DATE OF RECEIVAL IN LABORATORY:	22/03/10

TEST PERFORMED:

	Date of starting	Date of ending
<input checked="" type="checkbox"/> EN ISO 10545 – Determination of stain resistance 14 :1997	31/03/10	01/04/10

EN ISO 10545-14 : 1997 - Determination of stain resistance

Test solutions	RESISTANCE CLASS				
	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5
Stains					
Chrome green in light oil	5	5	5	5	5
Iodine (alcoholic solution 13g/l)	5	5	5	5	5
Olive oil (def. Olive Oil Agreement - 1979)	5	5	5	5	5

Stain resistance class - References

Resistance class 1: Stain not removed.

Resistance class 2: Stain removed by dipping in a suitable solvent for 24 hours.

Resistance class 3: Stain removed by mechanical cleaning and strong cleansing agent.

Resistance class 4: Stain removed by manual cleaning with weak cleansing agent.

Resistance class 5: Stain removed by means of hot current water for 5 min.

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Part. IVA 0094778-0375

Bologna, 21/04/10

Spett.le
SICIS S.r.l.
Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3606/10

(translation of Test Report Nr. 3591/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

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(G.U. 6-7-1983 n 183)

Membro ASTM

American Society for
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DESCRIPTION OF THE SAMPLES: Multilayer panel 49 x 118 x 1.2 cm made by vitreous mosaic tesseras 1.5 x 1.5 cm assembled on metal support by fixing material marked "Collezione NATURAL".	
MANUFACTURER: SICIS S.r.l.	
SAMPLING DETAILS: - Where: ----- - Date: ----- - By whom: CUSTOMER - How (methods): -----	
DATE OF RECEIVAL IN LABORATORY: 22/03/10	

TESTS PERFORMED:

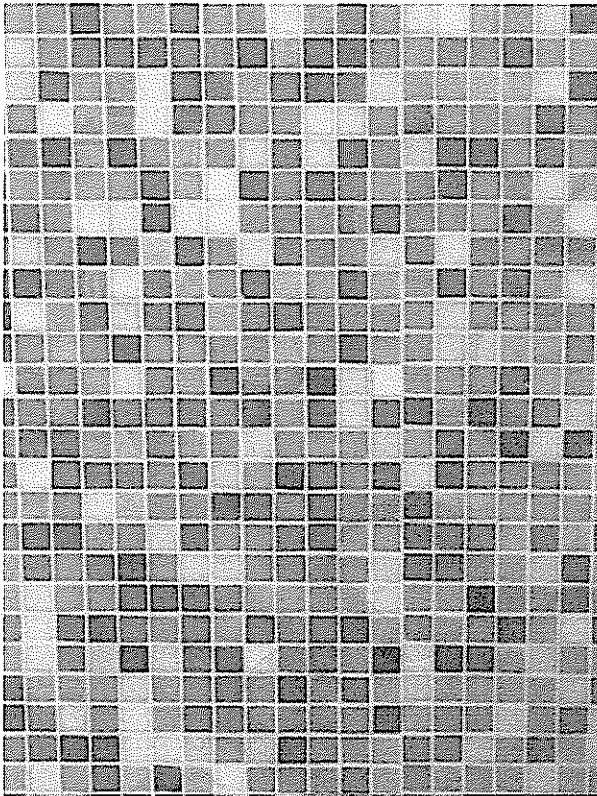
		Date of starting	Date of ending
<input checked="" type="checkbox"/>	DIN 51097 (92) Slip resistance	02/04/10	02/04/10

DIN 51097 (92) - Slip resistance

WORKING CONDITIONS

- Size of the tested surface (m) 0.48 x 1.18
- Joint width (mm): 3

Fixing scheme



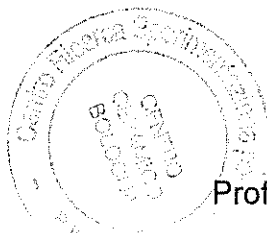
Walking direction



CLASSIFICATION

- Average slip angle:
- Application range:

26°
A+B+C



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Part. IVA 0094778-0375

Bologna, 21/04/10

Spett.le
SICIS S.r.l.
Via Canala,75/79
48100 RAVENNA

TEST LABORATORY

TEST REPORT Nr. 3608/10

(translation of Test Report Nr. 3593/10 of 21/04/10)

Requested by:	SICIS S.r.l. Via Canala,75/79 48100 RAVENNA
On (date):	18/03/10
For the sample marked:	"Collezione NATURAL".

The results reported relate only to the samples tested.

No responsibility is taken for the accuracy of the sampling unless it is done under our own supervision.

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This test report consists of 3 pages this cover included.



Consorzio universitario per la gestione del
«Centro di ricerca e sperimentazione per
l'industria ceramica»
D.P.R. 10-4-1978 n 806
(G.U. 20-12-1978 n 353)

Laboratorio autorizzato ad effettuare il
servizio di rilevamento dell'inquinamento
atmosferico.
Decreto MINISTERO SANITÀ 10-8-1974
(G.U. 14-9-1974 n 240)

Laboratorio iscritto nell'albo dei «Laboratori Esterni
Pubblici e Privati Altamente Qualificati»
Decreto MINISTERO RICERCA SCIENTIFICA 6-6-1983
(G.U. 6-7-1983 n 183)

Membro ASTM
American Society for
Testing and Materials

DESCRIPTION OF THE SAMPLE:

Glass mosaic tesseras 1.5 x 1.5 x 0.32 cm
assembled on sheets 29.5 x 29.5 x 0.32 cm marked
"Collezione NATURAL".

MANUFACTURER: SICIS S.r.l.

SAMPLING DETAILS:

- Where: -----
- Date: -----
- By whom: CUSTOMER
- How (methods): -----

DATE OF RECEIVAL IN LABORATORY: 22/03/10

TESTS PERFORMED:

		Date of starting	Date of ending
<input checked="" type="checkbox"/>	DIN 51094:1996 Resistance of the colours to the light	24/03/10	21/04/10

DIN 51094:1996 - Resistance of the colours to the light

After the test the samples surface did not show any colour variation.



Prof. Eng. Giorgio Timellini
DIRECTOR

